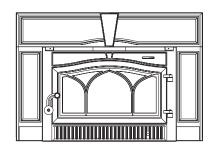


Jøtul C 350 Winterport Fireplace Insert



Jøtul C 350 Winterport Fireplace Insert

Installation and Operating Instructions for the United States & Canada



NOTICE:

YOU SHOULD CONSULT THE AUTHORITY HAVING JURISDICTION IN YOUR LOCALE (SUCH AS MUNICIPAL BUILDING DEPARTMENT, FIRE DEPARTMENT, FIRE PREVENTIOIN BUREAU, ETC.) BEFORE INSTALLATION TO DETERMINE THE NEED TO OBTAIN A PERMIT.



NATIONAL We recommend that our woodburning INSTITUTE hearth products be installed and service hearth products be installed and serviced by professionals who are certified in the U.S. by the National Fireplace Institute® (NFI) as NFI Woodburning Specialists or who are Wood Energy Technical Training certified in Canada by **Wood Energy Technical** www.nficertified.org Training (WETT).

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For Your Records...

Record the following information to help your dealer determine what you will need should your fireplace ever require parts or service.

The serial number and manufacturing date are located on the permanent label on the back of the firebox and also at the front of the blower compartment. You may also wish to attach your sales receipt to this manual for future reference.

Model: Jøtul C 350 Winterport Fireplace Insert
Serial Number:
Purchase Date:
Dealer Name;
Installed by:

Installation and Operation Instructions for USA/Canada Installation et fonctionnement pour Canada

SAFETY NOTICE: IF THIS SOLID FUEL ROOM HEATER IS NOT PROPERLY INSTALLED, A HOUSE FIRE MAY RESULT. FOR YOUR SAFETY, FOLLOW THE INSTALLATION DIRECTIONS. CONTACT LOCAL BUILDING OR FIRE OFFICIALS ABOUT RESTRICTIONS AND INSTALLATION INSPECTION REQUIREMENTS IN YOUR AREA. SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE.

Avis de sécurité: Une installation non appropriée de ce poêle de chauffage risque de provoquer un incendie. Assurez votre sécurité en respectant les directives d'installation suivantes. Consultez les autorités locales du bâtiment ou de la prévention des incendies au sujet des restrictions et exigences relatives aux inspections d'installations dans votre région.



Tested and listed by ITS, Intertek Testing Services, Middleton, Wisconsin.
Tested to U.S. Standards: ANSI/UL 1482-2011, Canadian Standards: CAN/ULC-S627-

Standards & Approvals

The Jøtul C 350 Fireplace Insert has been tested and listed to: U.S: ANSI/UL 1482-2011
Canada: CAN/ULC-S628-93

New York City Department of Buildings MEA 429-07-E

Tests performed by: ITS, Intertek Testing Services, Middleton, WI Manufactured and distributed by: Jøtul North America 55 Hutcherson Dr. Gorham, ME 04036

This heater meets the U.S. Environment Protection Agency's Phase II emissions limits for wood heaters manufactured and sold after July 1, 1990.

This appliance is not approved for use in mobile homes.

This appliance is listed to burn wood only. Do not burn other fuels.

Read this manual before you install and use your fireplace insert.

Save these instructions and make them available to anyone using or servicing the fireplace insert.

Check Building Codes

When installing, operating and maintaining your Jøtul C 350 Fireplace Insert, follow the guidelines presented in these instructions, and make them available to anyone using or servicing the stove.

Your city, town, county or province may require a building permit to install a solid fuel burning appliance.

In the U.S., the National Fire Protection Association's Code, NFPA 211, Standards for Chimneys, Fireplaces, Vents and Solid Fuel Burning Appliances, or similar regulations, may apply to the installation of a solid fuel burning appliance in your area. For further information on using your heater safely, obtain a copy of the NFPA publication "Using Coal and Wood Stoves Safely," NFPA No. HS-8-1974. The address of NFPA is 470 Atlantic Ave., Boston, MA 02210.

In Canada, the guideline is established by the CSA Standard, CAN/CSA-B365-M93, Installation Code for Solid-Fuel-Burning Appliances and Equipment.

Always consult your local building inspector or authority having jurisdiction to determine what regulations apply in your area.

Safety Notices

- BURN SOLID WOOD FUEL ONLY
- DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE. DO NOT BURN Garbage OR FLAMMABLE FLUIDS.
- IF THIS ROOM HEATER IS NOT PROPERLY INSTALLED, A HOUSE FIRE MAY RESULT. TO REDUCE THE RISK OF FIRE, FOLLOW THE INSTALLATION INSTRUCTIONS. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN PROPERTY DAMAGE, BODILY INJURY, OR LOSS OF LIFE.
- CONTACT THE LOCAL BUILDING OR FIRE OFFICIALS ABOUT RESTRICTIONS AND INSTALLATION INSPECTION REQUIREMENTS IN YOUR AREA. WHEN NOT ADDRESSED IN THIS MANUAL, OR BY LOCAL CODE AUTHORITIES, INSTALLATION SPECIFICATIONS AND REQUIREMENTS DEFER TO NFPA 211 OR CSA B 365
- DO NOT CONNECT THIS FIREPLACE TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.
- DO NOT USE A GRATE, ANDIRONS, OR OTHERWISE ELEVATE THE FIRE - BUILD FIRE DIRECTLY ON THE FIRECHAMBER FLOOR.
- EXTREMELY HOT WHILE IN OPERATION!
 KEEP CHILDREN, CLOTHING AND FURNITURE
 AWAY. CONTACT WILL CAUSE SKIN BURNS.
- NEVER OPERATE THE FIREPLACE WITH A CRACKED OR BROKEN GLASS PANEL.
- Install smoke detectors in the living areas and bedrooms of your home. Test them regularly and install new batteries twice annually. When installed in the same room as the stove, a smoke detector should be located as far from the stove as possible to prevent it from sounding when adding fuel to the fire.
- Avoid creating a low pressure condition in the room where the stove is operating. Be aware that operation of an exhaust fan or clothes dryer can create a low pressure area and consequently promote flow reversal through the stove and chimney system. The chimney and building, however, always work together as a system - provision of outside air, directly or indirectly to an atmospherically vented appliance will not guarantee proper chimney performance. Consult your local Jøtul authorized dealer regarding specific installation/performance issues.

Installation

Preparation

We strongly urge you to have your authorized Jøtul dealer install your new Jøtul C 350 Fireplace Insert.

- Check with local building officials to determine what permits may be required before installation.
- Notify your insurance company before installing this fireplace.

Unpacking the Fireplace

All firebox components of the Jøtul C 350 Fireplace Insert are contained within the carton on a single pallet. As you unpack the contents, inspect each item for damage. Notify your dealer of any damage such as dents, cracked glass, or broken bricks.

Contents:

- · Firebox Assembly including Firebricks
- Steel Riser Bar
- Surround Panels (Breakdown on page 13)
- Stove Hardware Bag
 - Fireplace Conversion Notice Plate
 - Blower Power Cord
 Blower Control Knob
 - AC Power Receptacle Lead
 - Receptacle Inlet Coverplate
 - Door Knob parts
 Firebox Locking Pin

Tools & Materials Required:

- work gloves
- · safety glasses
- tape measure
- phillips screwdriver
- tin snips
- power drill
- High-temperature sealant
- 1" (25 mm) masonry anchors or nails (two)
- 1/4" x 3/4" self-tapping screws (three)
- 10 mm (1/4") open end wrench or socket driver

Removing the Firebox from Pallet

- Remove the two screws that secure the steel Riser Bar assembly to the back of the pallet. See page 8 to determine if Riser Bar is required for your installation.
- 2. The firebox may be lightened by removing the door, firebricks and baffle plates. See fig. 22, page 22.
- 3. The firebox is secured to the pallet by a steel bracket on each side and one screw in the bottom at the front. Use a 1/4 socket to remove these five screws and lift the firebox to disengage the brackets. Discard brackets.
- 4. Install the Blower Control Knob.
- 5. Install the Door Knob parts in the order shown in fig. 21, page 22.

Jøtul C 350 Winterport Specifications

Performance

Fuel: 20" Logs

Heat Output1: 40,000 BTU/hr. (4.1 kg/

hr.)

Heating Capacity²: Up to 1,300 sq. ft.

Overall Efficiency3: 71%

Emissions: 4.0 grams/hr. **Burn Time:** Up to 7 hours **Dual Blowers:** 110 cfm. Shipping Weight: 425 lbs. (193 kg.) of dry wood burned in a one hour period. Under specific EPA test conditions, this heater has generated heat output rates ranging from 11,420 to 34,200 BTU's per hour. Heat output in residential installations may vary depending upon site-specific conditions.

Maximum Heat Output based on total kilograms

- ² Heating Capacity and Maximum Burn Time will vary depending on design of home, climate, wood type and operation.
- ³ Overall Efficiency is based on a burn rate of .99 kg wood per hour.

The Jøtul C 350 Winterport Fireplace Insert meets U.S. EPA emission limits for wood heaters sold after July 1990, and is tested and listed to ANSI/UL 1482, and CAN/ULC S628.93. It is intended for installation in accordance with NFPA 211 or CAN/CSA B365.

Optional Surrounds and Accessories

Steel Wide Surround, 40"x 30" / Matte Blac	ck 156055
Trimable Surround, 37"x25 1/2"/ for Z-C fire	places 157326
Draw-Down Adaptor Kit	156073
Stove Gloves	157363
Universal Gasket Kit	157050

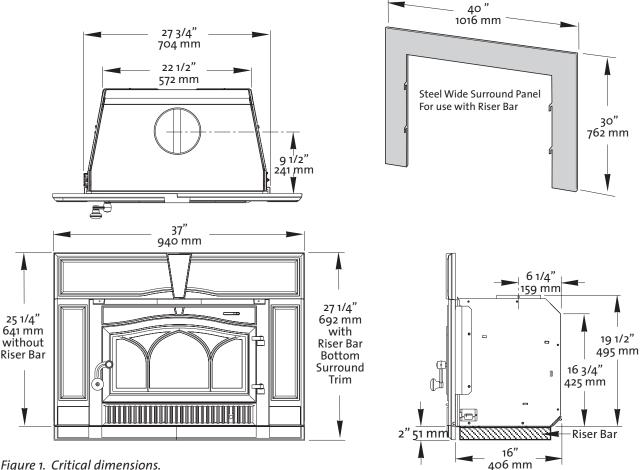


Figure 1. Critical dimensions.

Installation

Masonry Fireplace Requirements

- The entire fireplace and chimney must be cleaned and inspected before installation. The system must meet local building code requirements.
- The structure and components must be free of any defects such as cracks or broken bricks or flue tiles. Any damage must be repaired before installation.
 - Any opening that may exist between the masonry of the fireplace and the facing masonry must be permanently sealed.
- The chimney must have a clay tile liner or a stainless steel liner utilizing a positive connection.
- Do not remove bricks or mortar from the fireplace or chimney. However, masonry or steel may be removed from the smoke shelf and adjacent damper frame area to accommodate installation of a chimney liner, provided that their removal will not weaken the structure of the fireplace or chimney, and will not reduce protection for combustible materials.
- Chimney Height: Minimum - 15 ft. (4.57 meters) Maximum - 33 ft. (10.5 meters)

Minimum Fireplace Dimensions

A:	Front Width *	32" (813 mm)
B:	Height**	19 1/2" (495 mm)
C:	Rear Width	22 3/4" (577 mm)
D:	Rear Height**	16 3/4" (425 mm)
E:	Depth	16" (406 mm)

*NOTE: Width dimension accommodates clearance for Surround attachment and blower power cord routing.

** Add 2" (51 mm) for use with optional Riser Bar.

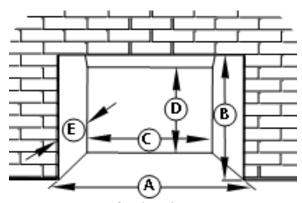


Figure 2. Minimum fireplace dimensions.

Factory-Built Fireplace Requirements

The Jøtul C 350 Winterport may be installed into a factory-built fireplace with the following conditions:

- The factory-built fireplace must be listed per UL 127 or ULC S610.
- Installation must include a full height listed chimney liner meeting type HT requirements (2100F) per UL 1777 (U.S.) or ULC S635 (CAN). The liner must be securely attached to the insert flue collar and the chimney top. Do not block off the flow of air between the prefabricated chimney walls.
- The damper must be sealed to prevent passage of room air into the chimney cavity.
- Circulating air chambers (i.e. in a steel fireplace liner or metal heat circulator) may not be blocked.
- Air flow within and around the fireplace shall not be altered by installation of the insert. The Surround Panels comply with this requirement.
- Alteration of the fireplace is limited to

 a) removal of the damper for liner installation
 b) removal of external, nonfunctional trim which must be stored within the fireplace for replacement.
- Fireplace Conversion Notice PN 220508 must be permanently attached to the back of the fireplace. This metal label is included in the bag containing this manual.
- Final approval is contingent on the authority having local jurisdiction.

Hearth Protection Requirements

The floor area in front of fireplace insert must be protected from live sparks and radiant heat.

- Materials: Hearth protection must be non combustible insulating board, or the equivalent mortared masonry material. Alternate protection must composed of materials as specified by NFPA 211.
- **Protected Area:** 16" Deep x 34 1/2" Wide, for both the U.S. and Canada.
 - **A)** Front The protection must extend at least 16 inches (406 mm) forward from the fireplace insert door opening.
 - **B)** Sides Protection must extend 17 1/4 inches (438 mm) to both sides of the centerline of the insert. See fig 5.

• Flush Hearth:

Where the hearth construction is flush with combustible floor materials, the insert must be elevated with use of the 2" Riser Bar supplied. See fig. 3.

Raised Hearth:

Where the hearth construction is a minimum of 2 1/2" thick, the insert may be installed without use of the Riser Bar.
See fig. 4.

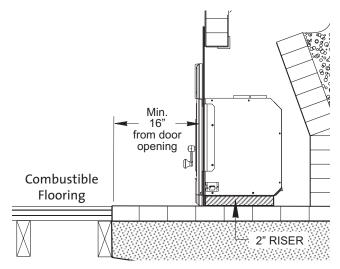


Figure 3. Required hearth protection if flush with combustible floor materials. Riser Bar must be installed.

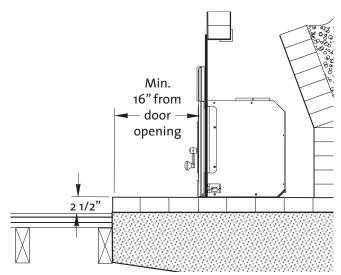


Figure 4. Minimum raised hearth requirement. Riser Bar not required.

Clearance to Combustible Materials

- There may be no combustible materials located anywhere within 36" (914 mm) of the front of the fireplace insert. This precaution includes items such as drapes or doors that could swing into the area within 36" of the insert.
- Specific clearance (open space) must be maintained between the fireplace insert and combustible materials located above and to the side.
 See figures 5-6 for minimum dimensions.

Minimum Clearances

Clearances are measured from the hearth surface, door opening, or centerline as noted below.

Add two inches to mantel and top trim clearance when Riser Bar is installed.

A: Hearth Protection, width from centerline:
B: Hearth Protection, forward from door opening:16" (406 mm)
C: To Side Trim, 1" max. thickness, from centerline
D: To Side Room Wall, from centerline:
E: To Top Trim, 1" max. thickness, from hearth:39" (991 mm)
F: To Mantel, 3 1/2" max. depth, from hearth:
To Mantel, 11 1/2" max, depth: 54" (1372 mm)

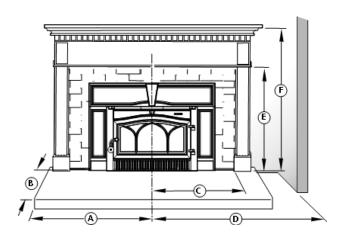


Figure 5. Minimum clearance to combustible materials

Mantel Clearances

Clearance reduction to mantel construction may be made in conformance to NFPA 211 or CAN/CSA B365.

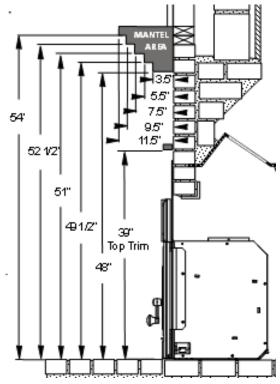


Figure 6. Mantel Clearance Detail - measured from the hearth surface to the lowest mantel surface. Riser Bar is not installed.

Add two inches to each clearance dimension when Riser Bar is used.

U.S. Requirement:

The insert is connected to a listed stainless steel flexible connector that extends into the first chimney flue tile liner. A sealed block-off plate must be installed at the damper area of the existing fireplace. See fig. 7.

For internal chimneys, (no sides of the chimney exposed to the outside below the roofline,) a positive connection to the first flue tile is acceptable provided the tile is no larger than 8" x 12". For external chimneys (one or more sides are exposed to the outside below the roof line, including garages), a positive connection to the first flue tile is acceptable provided the tile is no larger than 8" x 8".

A 6", 7", or 8" stainless steel liner, extending the full height of the chimney, is required for all installations where the flue tile is greater than 8" x 12" for internal chimneys, or 9" x 8" for external chimneys.

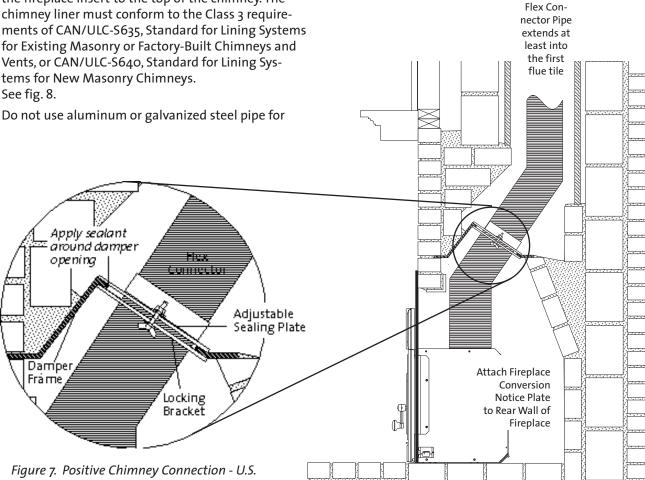
Canada Requirement:

The insert must be installed with a continuous chimney liner of 6" (152 mm) diameter extending from the fireplace insert to the top of the chimney. The chimney liner must conform to the Class 3 requirements of CAN/ULC-S635, Standard for Lining Systems for Existing Masonry or Factory-Built Chimneys and Vents, or CAN/ULC-S640, Standard for Lining Systems for New Masonry Chimneys.

chimney connection components - these materials are not suitable for use with solid fuel.

Installation

- 1. Remove the existing damper and linkage components from the fireplace. Alternatively, you can wire the damper plate to lock it in the open position. Thoroughly clean the firebox and smokeshelf area with a wire brush.
- 2. If the fireplace has been modified to accommodate installation, use anchors or masonry nails to attach the metal Fireplace Conversion Notice Plate (PN 220508) to the back wall of the masonry fireplace firebox where it will be readily seen should the insert be removed.
- 3. Install the Flex Connection plate according to the manufacturer's instructions. The sealing plate may require trimming to accommodate your specific fireplace damper.



Chimney Connection

This insert must be connected to a code-approved masonry chimney or listed factory-built fireplace chimney with a direct (positive) flue connector into the first chimney liner section. The chimney size should not be less than, nor more than, three times greater than the cross-sectional area of the flue collar.

The optional Jøtul Draw-Down Adaptor Kit 156073 is available to ease connection of the chimney liner with the flue collar.

A positive connection must be made between the fireplace insert and the chimney by one of the following approved methods.

Masonry or Listed Sealed connec-HT Prefabricated tion to chimney **Chimney Cap** cap Damper linkage removed and plate is removed or locked open Attach **Fireplace** Conversion **Notice Plate** to Rear Wall of Fireplace

Figure 8. Positive Chimney Connection - Canada.

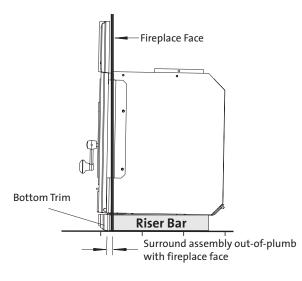
Installing the Fireplace Insert

Leveling Bolts

The leveling bolts are used to compensate for irregular hearth surfaces. More importantly, they also provide a method of adjustment for the correct vertical (plumb) and horizontal (level) alignment of the surround assembly with the fireplace face and hearth.

If you are installing the Bottom Trim section with the Surround assembly, you must use the leveling bolts to level the front-to-back pitch of the firebox or the Surround assembly will be out of plumb. See fig. 9 below.

Install the leveling bolts all the way into either the Riser Bar or Firebox.



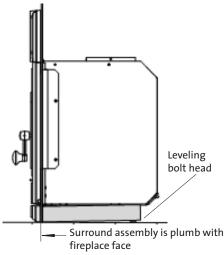


Figure 9. Using the leveling bolts to adjust surround assembly alignment.

Install the Riser Bar

If appropriate to your installation (see pg. 8), position the riser bar centered within the fireplace as shown in fig. 10. The forward ends of the Riser Bar should be aligned within 1/2 inch of the fireplace face.

Install the Firebox

With the help of an assistant, slide the Firebox into the fireplace cavity. If using a Riser Bar, the Firebox must be engaged with the Riser by means of the Locking Pin included in the hardware bag.
 Pull the Left Blower forward out of the way to access the Locking Pin hole in the firebox floor. See figs. 10 and 11. When the front edge to the firebox is aligned with the front edge of the Riser, the Locking Pin hole will be aligned with the slot in the top of the Riser Bar crossmember. Insert the Locking Pin and pull the firebox out slightly proud of the fireplace face to facilitate attaching the surround panels. Relocate the blower.

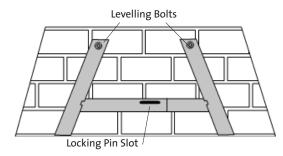


Figure 10. Riser Bar placement.

- 2. Secure the flue connector to the firebox flue collar using three 1/4" x 3/4" self-tapping screws.
- 3. Determine to which side the blower power cord will be routed. Insert the AC power receptacle lead through the appropriate inlet in the side of the firebox. See fig. 12. Remove the #8 x 5/8" phillips screw already in place and engage the receptacle bracket with the tab in the inlet opening. Reinstall the screw.
- 4. Plug the male quick-connector on the end of the lead into the corresponding female connector on the blower wire harness.
- 5. Plug the power cord into the receptacle.
- 6. Install the inlet coverplate over the inlet opening on the other side of the firebox using the preinstalled #8 x 5/8" screw. Fig. 13.

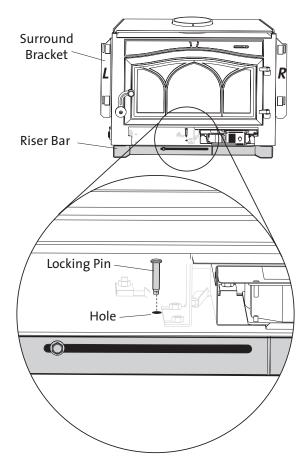


Figure 11. Insert Riser Bar Locking Pin.

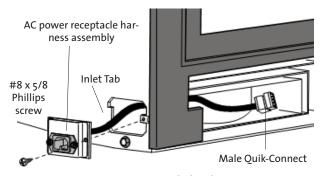


Figure 12. AC power receptacle lead routing.

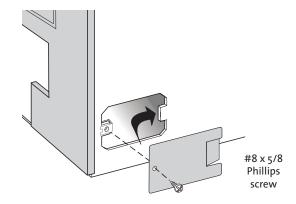


Figure 13. Receptacle Inlet Coverplate installation.

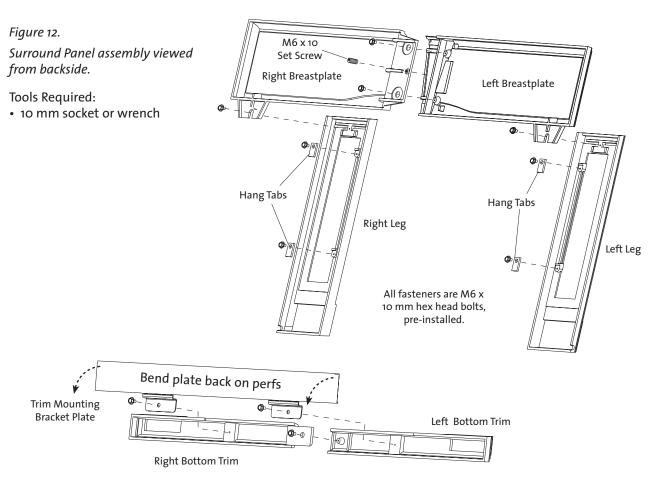


Figure 14. Bottom Surround Trim assembly.

Surround Assembly

All fasteners have already been installed in the appropriate locations at the factory. You will need to remove them, attach the parts together as described below and reinstall the fasteners at those locations.

- Layout the parts. Place the castings face down on a protective surface such as carpeting, blankets or a sheet of cardboard.
- 2. Attach the Breastplates to each other.

 Use a 10 mm socket or wrench with two M6 x 10 hex head flange bolts. Adjust the set screw to obtain parallel alignment of the two plates.
- 3. Attach the Leg plates. The Legs must be oriented with the Hang Tabs on the inside edges as shown in fig. 12. Use the two remaining M6 x 12 hex head flange bolts to attach the Legs to the Breastplate assembly.
- 4. If the Riser Bar is used, attach the two Bottom Surround Trim panels together with the single M6 x 10 hex bolt. Attach the Trim Mounting Bracket to the back of the Bottom Trim assembly using the other two M6 x 10 bolts. Be sure to orient the bracket as shown in fig. 14.

Tighten just snug enough to allow for final adjustment when the Surround assembly is attached to the firebox.

Bend the perforated mounting plate down 90° as shown in Fig 14. Insert and center the bracket plate sandwiched between the firebox and the Riser Bar.

- 5. If appropriate, attach the Extended Surround Panel to the firebox. With the painted side facing out, engage the hooked tabs on panel with the slots in the backside of the Surround Brackets on the firebox. Extend the blower power cord out beyond the surround panel.
- 6. Attach the Assembly to the Firebox. Lift the entire assembly upright and position it in front of the insert firebox. The four Hang Tabs on the surround legs must engage with the adjacent cutouts in the two brackets on either side of the firebox opening. The surround will easily engage with these brackets if the firebox is slightly proud of the fireplace opening.

Hang the surround assembly on the firebox and push the entire unit into position so that the surround is flush against the fireplace face.

Operation

Read the following section carefully before building a fire in your fireplace insert..

Fuel

This stove is designed to burn natural wood ONLY. Wood that has been air-dried for a period of 6 to 14 months will provide the cleanest most efficient heat. Frequent use of green or inadequately seasoned wood is conducive to creosote accumulation and generally poor performance.

DO NOT BURN...

CoalTreated or painted woodGarbageChemical Chimney cleaners

Cardboard
 Colored paper

•Solvents •Any synthetic fuel or logs

The burning of any of these materials can result in the release of toxic fumes. NEVER USE GASOLINE, GASOLINE-TYPE LANTERN FUEL, KEROSENE, CHARCOAL LIGHTER FLUID, OR SIMILAR LIQUIDS TO START OR "FRESHEN-UP" THE FIRE. Always keep such liquids away from the heater at all times.

WARNING

NEVER ALLOW THE FIRE TO REST DIRECTLY ON THE GLASS. THE LOGS SHOULD ALWAYS BE SPACED AT LEAST ONE INCH FROM THE GLASS TO ALLOW FOR PROPER AIR FLOW WITHIN THE STOVE.

OPERATE THIS FIREPLACE INSERT ONLY WITH THE FRONT DOORS FULLY CLOSED. PARTIALLY OPENED DOORS MAY RESULT IN OVERFIRING. ALSO, IF DOORS ARE LEFT PARTLY OPEN, GAS AND FLAME MAY BE DRAWN OUT OF THE STOVE OPENING, CREATING RISKS FROM BOTH FIRE AND SMOKE.

Air Control Settings

A single lever regulates the Primary Air flow that controls the intensity of the fire and consequent heat output and burn time. This lever is located within the slot on the upper right front of the fireplace insert.

When first starting or reviving the fire, the control lever should be set at the far right position to allow the maximum amount of air into the stove. See fig.15. After the fire is well-established, the lever should be set at position to moderate incoming air to maintain the desired long term heat output and/or burn time.

In general, the more air made available to the fuel will result in the hottest fire intensity and the fastest fuel consumption. Alternatively, the less air made available to the firebox will result in low heat output and slow fuel consumption.

Blower Settings / Air Control

Use the following guide for best performance.

Burn Rate	Air Control Setting	Blower Speed
Low	1/8" Open	Low / On at 30 min.
Med. Low	3/16" Open	Low / On at 30 min.
Med. High	1/4" Open	Low / On at 30 min.
High	Max. Open	High / On

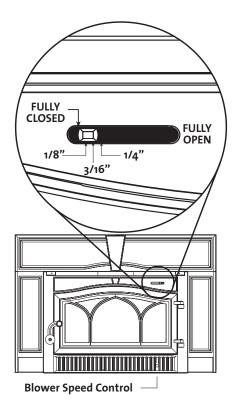


Figure 15. Air Control Setting

Starting and Maintaining a Fire

Burn only solid wood directly on the bottom plate of the stove. Do not elevate the fire in any way.

- Set the Air Control Lever in the full open position. 2.
 Crumple several sheets of newspaper directly on the bottom plate..
- 2. Place several pieces of small dry kindling (approx. 1" in diameter) on top of the newspaper, with two to three small logs (approx. 2" to 3" in diameter) on top.
- 3. Light the fire and close the door. Gradually build the fire by adding larger and larger logs as the fire develops a bed of coals.
- 4. When you have added the final logs, adjust the Air Control Lever to provide the desired fire intensity.

Experiment with a variety of air control settings to determine the best one for your individual circumstances. Remember that fuel characteristics, chimney system condition, building design, and weather conditions all affect the performance of your fireplace insert. In time, you will discover how these elements combine and how you can work with them to achieve satisfactory performance.

Break-in Period

The cast iron parts of your fireplace insert require a break-in process to allow them to gradually adjust to thermal expansion and contraction. This is accomplished by building a series of three or four fires, each somewhat hotter than the last. Allow the fireplace insert to cool completely before building the next fire.

Limit the first fire to just kindling and a couple of 1-2 inch logs and add progressively more and larger logs to subsequent fires, keeping the Air Control set to the fully open position.

It is normal for a new fireplace insert to emit odor and possibly smoke during the first few fires. This is characteristic of the burn-off of residues from the manufacturing process and the curing of painted surfaces. Open a window near the fireplace insert to provide plenty of fresh air to the room during this "seasoning" period.

NEVER OVERFIRE THE STOVE. IF ANY PART OF THE STOVE OR CHIMNEY GLOWS, YOU ARE OVERFIRING. A HOUSE FIRE OR SERIOUS DAMAGE TO THE STOVE OR CHIMNEY COULD RESULT. IF THIS CONDITION OCCURS, IMMEDIATELY CLOSE THE AIR CONTROL.

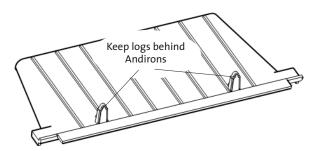


Figure 16.
Fuel load area - keep logs behind the andirons.

Adding Fuel to the Fire

When reloading the stove while a bed of hot embers still exists, follow this reloading procedure:

- Always wear stove gloves when tending to the fire.
- Push the Air Control Lever to the full open position (far right).
- Always wait a few seconds before opening the door. This allows the renewed air circulation to clear unburned gases from the firebox.
- Use a stove tool or poker to distribute the hot embers equally around the firebox.
- Load the fuel, usually with smaller logs first. **Keep logs behind the andirons.** See fig. 16.
- Close the doors and secure the latch.
- Wait 5 10 minutes for the fire to re-establish before adjusting the Air Control Lever for the desired heat output. If a thick bed of live coals is present, you may be able to add fuel and immediately set the air control without waiting for the fire to be re-established.

Creosote Formation

This appliance is designed to burn wood cleanly and efficiently when operated as described in this manual. However, when wood is burned slowly and at low temperatures, tar and other organic vapors are produced which condense on the relatively cooler chimney flue surfaces to form creosote. Failure to keep the chimney system free of creosote build up could result in a chimney fire.

The creosote that accumulates in the chimney is highly flammable and is the fuel of chimney fires. To prevent chimney fires, it is important to have the chimney flue and connector pipe inspected at least twice monthly during the heating season and cleaned whenever accumulation of 1/4" or more is evident. A qualified chimney sweep or other authorized service person can provide this service.

It is also important to remember that chimney size, temperature and height all affect draft which in turn affects the formation of creosote. An exterior chimney, whether masonry or prefabricated steel, will be exposed to cold outside temperatures, and consequently, will be more prone to creosote accumulation than an interior flue.

A chimney flue located within the home interior will benefit from the insulating characteristics of the building itself. Consequently, the flue system will be less conducive to condensation of unburned gases and minimal creosote accumulation will result..

As a general rule, try to avoid burning the insert at the lowest air control settings. Although a low setting will prolong burn time, it may also result in incomplete combustion. In reducing the fire intensity, draft is weakened and the chimney flue cools. This, together with the increase in unburned gases, leads to rapid creosote accumulation.

Blower Operation

Access the blower control panel by lifting the cast iron lower grille up off the insert.

The dual blowers will enhance heat circulation around the firebox and out into the room. In the Automatic setting, the blowers are controlled by a heat activated switch (snapstat) that will only function when the speed control is ON. After the fire has been burning for a time, the snapstat will react to the heat and activate the blowers. Conversely, the blower will continue to operate until the snapstat cools as the fire wanes. The blowers will then shut off automatically.

The Manual setting overides the snapstat functionality allowing blower operation regardless of temperatures.

For best performance, do not turn the switch on until after the fire is well-established.

If the blower is not needed, place the blower control switch in the OFF position.

See Blower Maintenance section on page 19 for further information.

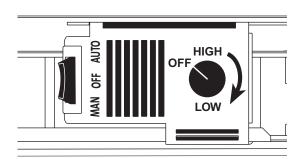
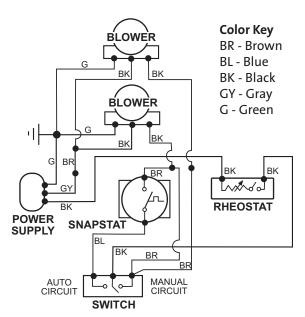


Figure 17. Blower and speed controls.

- THIS BLOWER MUST BE ELECTRI-CALLY GROUNDED IN ACCOR-DANCE WITH LOCAL CODES OR, IN THE ABSENCE OF LOCAL CODES, WITH THE CURRENT ANSI/NFPA 70, NATIONAL ELECTRICAL CODE OR CSA C22.1-CANADIAN ELECTRI-CAL CODE.
- THIS UNIT IS SUPPLIED WITH A THREE-PRONG (GROUNDING) PLUG FOR PROTECTION AGAINST SHOCK HAZARD AND SHOULD BE PLUGGED DIRECTLY INTO A PROPERLY GROUNDED THREE-PRONG RECEPTACLE. DO NOT CUT OR REMOVE THE GROUNDING PRONG FROM THE PLUG.
- ALWAYS DISCONNECT THE POW-ER SUPPLY WHEN PERFORMING ANY SERVICE ON THE FIREPLACE INSERT.



NOTE: Terminals and switch markings are on opposite ends of the switch. See below.

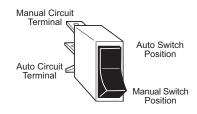


Figure 18. C 350 Wiring diagram.

Maintenance

Ash Removal

Always wear stove gloves when handling ashes.

Ash removal will be required periodically depending on how frequently the stove is used. Use a steel ash shovel and metal container with a tight-fitting lid. **NEVER USE A PAPER OR PLASTIC BAG AS AN ASH RECEPTACLE**.

The container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise dispersed, they should be kept in the closed container until all coals and cinders have thoroughly cooled.

Glass Care

Cleaning

Occasionally it will be necessary to clean the carbon deposits and fly ash off of the glass. If deposits are allowed to remain on the glass for an extended period of time, the glass may become etched and cloudy.

Creosote deposits should burn off during the next hot fire.

- 1. The glass must be COMPLETELY COOL.
- Only use a cleaner that is specifically designed for this purpose. DO NOT USE ABRASIVE CLEANING AGENTS. The use of abrasives will damage the glass, leaving a frosted surface. Crumpled newspaper is an especially good cleaning material.
- 3. Rinse and dry glass completely before lighting a fire.

Glass Replacement

Always operate the doors slowly and cautiously to avoid cracking or breaking the glass. Never use the door to push wood into the firebox. If the glass becomes cracked or broken follow the replacement procedure below.

IMPORTANT:

NEVER OPERATE THE STOVE WITH A CRACKED OR BROKEN GLASS PANEL. Replace glass only with part # 156069 specifically designed for the Jøtul C 350 Winterport Fireplace insert. Do not use substitutes. Replacement glass can be ordered from your Jøtul dealer.

- Remove the door from the stove and place on a flat surface.
- 2. First loosen and then carefully remove all of the glass clips from the inside of the door. See fig. 19.
- Remove all pieces of the glass panel and gasketing.
- 4. Remove all remaining debris from the glass area using a wire brush.
- Apply a small bead of gasket/stove cement and the new gasket. Do not overlap the ends of the gasket rope.
- 6. Orient the glass with the IR Coating label facing out. Hold the glass at an angle to see the word "COATED" located at the lower edge. This side should face out when placed in the door. Center the new glass panel over the gasket and loosely reinstall the glass clips. Tighten the clips, alternating at opposite corners. Avoid applying uneven pressure on the glass...
- It may be necessary to retighten the glass clips after the stove has burned and the gasketing has seated.

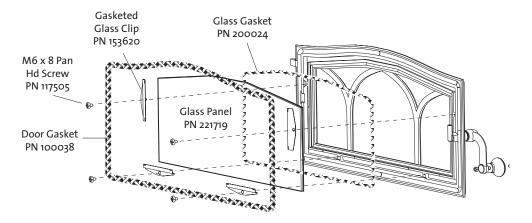


Figure 19. Replacing the door glass and gaskets.

General Maintenance

Regular maintenance will assure proper performance and prolong the life of your fireplace insert.. The following procedures do not take long and are generally inexpensive. When done consistently, they will help increase the life of your fireplace insert and assure satisfactory performance.

- Thoroughly clean the insert. Enamel surfaces should be cleaned with a moist cloth and polished dry..
- Empty firebox of all soot and ashes. Never use a household vacuum cleaner to remove ashes. Only a shop vac with a metal container is acceptable and only when you are certain the ashes are cold.
- Inspect the firebox using a utility light inside and out for cracks or leaks. Replace all cracked bricks and repair leaks with furnace cement.

Removing the Insert for Cleaning

U.S. Direct-connection Only:

- Disconnect the blower power cord from its outlet.
- 2. Open the firebox door and pull the insert out enough to disengage the surround panel assemblies by lifting up off of the brackets.
- 3. Remove the three screws that attach the flue connector to the flue collar, and disengage the it from the insert.
- 5. Pull the firebox and cabinet forward as a unit. The flue connector, liner, and chimney can now be inspected and cleaned.
- 6. See the Installation section of this manual for reassembly procedures.

Canada Installations (Full Reline):

The chimney can be swept directly into a bucket placed under the flue outlet, with removal of the two cast iron baffle plates.

- 1. Push up on the Left Baffle to disengage its locating boss from the Secondary Air Tube.
- 2. Slide the Secondary Air Tube to one side to disengage it from the opposite side Air Channel and remove it from the firebox.
- Lift the Right Baffle up and forward off of the rear and side support shelves.
- 4. Repeat with the Left Baffle.
- Re-assemble in the reverse order, being sure to engage the nub on the Left Baffle with the hole in the Secondary Air Tube.

Gaskets

Check door and glass gaskets for seal integrity. The gaskets should be soft enough to be somewhat resilient to the touch. Over time, gaskets will compress and harden. Replace worn-out or hardened gaskets with the appropriate size material available from your local Authorized Jøtul Dealer.

To check the seal of the front doors, close and latch the doors on a dollar bill and slowly try to pull the dollar bill free. The seal is too loose if the bill can be easily removed. Adjust the door latch and test again.

Gasket Replacement

See the chart below for replacement gasket specifications. See also fig. 20 for locations.

- 1. Remove the old gasket material with a pliers and thoroughly clean the channel with a wire brush.
- 2. Lay out the new gasket around the channel to determine length. Trim the gasket to leave 1" excess.
- Apply a small bead of furnace cement in the channel.
- 3. Lightly press the new gasket into the channel, being careful to avoid compressing or stretching it.

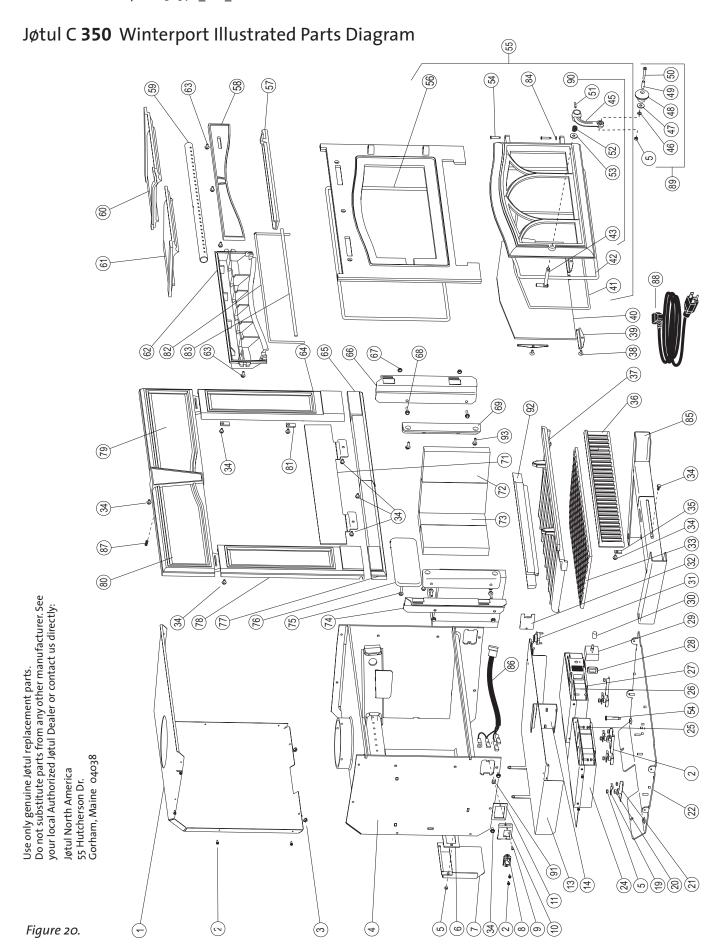
 Trim the gasket further as necessary to allow the tail end to slightly overlap the other end.
- 4. Wait ten minutes to allow the cement to set and then close and latch the doors. Reopen the doors and, using a damp cloth, wipe away any excess cement that may be squeezed out from under the gasket.

Replacement Gaskets		
Glass LD .250 Fiberglass Rope	52"	200024
Door LD .350 Fiberglass Rope	70"	100034
Front LD .360 Fiberglass Rope	78"	100034
Air Manifold, Outer LD .250 SA Fiberglass Rope	30"	129644
Air Manifold, Inner .125 x 8 mm Flat SA	20"	127215

Blower Maintenance

In order to ensure that the blower delivers many years of reliable performance, you should inspect it regularly and clean it of any household dust and debris that may have accumulated. This is particularly important if there are any pets in the home

Always disconnect the blower from its power source before cleaning. Use a vacuum with soft brush attachment to clean the blower housing and compartment, as well as the area under the insert firebox.



Jøtul C 350 Winterport Parts List

No.	•	Number
1.	Rear Shroud	220904
2.	Screw, #8 x 5/8" Hex Slt	117917
3.	Nut, M6 Flange	117968
4	Firebox Assembly	220909
5.	Nut, M6 Hex	9930
6.	Gasket, Secondary Air Channel	221750
7.	Secondary Air Channel	221721
8.	AC Power Receptacle	221790
9.	Screw, #8 x .62 Pan Head Type A SMS	118057
10.	Receptacle Mounting Plate	221798
11.	Receptacle Mounting Plate Gasket	221799
12.	Bolt, M6 x 12 Hex Head Flange	117130
13.	Blower Shield Assembly	221959
14.	Firebox Support	221759
19.	Blower Attachment Clip	121041
20.	Spacer, .250 x .500	117994
21.	Guide, Left Blower	221764
22.	Shroud Assembly, Base	220905
23.	Guide, Right Blower	221763
24.	Left Blower Assembly	156047
25.	Nut, M4 Hex	117922
26.	Right Blower Assembly w/o Rheostat	156048
27.	Right Blower Base Assembly	221965
28.	Rocker Switch	220703
29.	Rheostat, Solid-state Variable / Rplcmt Kit	156051
30.	Rheostat Control Knob	221788
31.	Snap-stat, 110°F - 10°F	221113
32.	Receptacle Cover Plate	221967
33.	Insulating Panel, Grate	221784
	Bolt, M6 x 10 Hex Head Serr. Flange	9962
34.	Hang Tab	129680
35.	Control Door, Matte Black Paint, inc. hardware	156052
36.	Control Door, Blue Black Enamel	
	Control Door, Jøtul Iron Paint	156070
27	Bottom Grate Plate	156053
37.	Screw, M6 x 8 Pan Head	104277
38.		117505
39.	Glass Clip	153620
40.	Glass Panel, Ceramic IR Coated	221719
41.	Rope Gasket, Fiberglass - LD .250 x 52" - Glass	200024
42.	Rope Gasket, Fiberglass - LD .360 x 70" - Door	100038
43.	Door Latch Bolt	221720
45.	Cast Door Handle	10371292
46.	Washer	117947
47.	Insulating Washer	124853
48.	Wooden Door Knob	126244
49.	Door Handle Sleeve	126229
50.	Bolt, M6 x 40 PHP	117796
51.	Roll Pin, 5 mm x 24 mm	117733
52.	Door Handle Compression Spring	126164
53.	Washer, Door Handle	117587
	Hings Din	127075
54.	Hinge Pin	12/0/5
54. 55.	Front Asy. Complete, inc. Door / Matte Black Paint	156054
	<u> </u>	156054

No.	Description Pai	rt Number
56.	Rope Gasket, Fiberglass LD .360 x 78" - Frnt Plate	100038
57.	Air Slider, Matte Black Paint	156092
	Air Slider, Nickel Plated	156094
	Air Slider, Jøtul Iron Paint	156093
58.	Air Cover Plate, Matte Black Paint	156076
	Air Cover Plate, Blue Black Enamel	156059
	Air Cover Plate, Jøtul Iron Paint	156077
59.	Secondary Air Tube	221753
60.	Baffle Plate, Right	104296
61.	Baffle Plate, Left	104295
62.	Airwash Manifold, inc. gasket / Matte Black Paint	156090
	Airwash Manifold, inc. gasket / Jøtul Iron Paint	156091
63.	Bolt, M6 x 16 Flange Head	99625
64.	Surround Leg, Right - Matte Black Paint	156084
	Surround Leg, Right - Blue Black Enamel	156063
	Surround leg, Right - Jøtul Iron Paint	156085
65.	Trim, Bottom Right - Matte Black Paint	156088
- J.	Trim, Bottom Right - Blue Black Enamel	156065
	Trim, Bottom Right - Jøtul Iron Paint	156089
66.	Surround Support, Right	221733
67.	Nut, M8 Flange	117881
68.	Bolt, M8x 25 Flange Hex	117876
69.	Front Plate Attachment Bracket (2)	156792
71.	Bracket, Bottom Trim	221770
71. 72.	Brick, 4.5 x 8.5 - Refractory	221751
	Brick, 3.5 x 8.5 - Refractory	221752
73. 74.	Surround Support, Left	221732
7 4 . 75.	Bolt, M6 x 40 Hex Head / SS	117997
76.	Brick Retainer, Cast	10430092
77. 77.	Trim, Bottom Left - Matte Black Paint	156086
//·	Trim, Bottom Left - Blue Black Enamel	156064
	Trim, Bottom Left -Jøtul Iron Paint	156087
78.	Surround Leg, Left - Matte Black Paint	156082
70.	Surround Leg, Left - Blue Black Enamel	156062
	Surround Leg, Left - Jøtul Iron Paint	156083
79.	Surround Panel, Breastplate, Right - Matte Black	156080
15.	Surround Panel, Breastplate, Right - Blue Black	156071
	Surround Panel, Breastplate, Right - Jøtul Iron	156081
80.	Surround Panel, Breastplate, Left - Matte Black	156078
	Surround Panel, Breastplate, Left - Blue Black	156061
	Surround Panel, Breastplate, Left - Jøtul Iron	156079
81.	Hang Tab	224144
82.	Rope Gasket, Fbrgls - LD .250 SA - Outer Air Mnfld, 30"	129644
83.	Gasket, Flat125 x 8 mm - Inner Air Manifold, 20"	127215
84.	Washer, .062 x .500	117947
85.	Riser Bar Assembly, Replacement	156072
86.	AC Harness w/ Receptacle, Replacement	156057
87.	Set Screw, M6 x 10 mm - Surround adjustment	04-117720
88.	Blower Power Cord, HT - Offset Angle	222093
89.	Wooden Knob Replacement Kit	151991
90. 90.	Handle Asy, Complete / Matte Black Paint	156320
JU.	Handle Asy, Complete / Matte Black Faint Handle Asy, Complete / Nickel Plated	156321
91.	#8 Spring Nut	118056
91. 92.	Fettle / Matte Black Paint	10432092
<i>3</i> ~·	Fettle / Jøtul Iron Paint	10432092
93.	Bolt, M8 x 20, Flange Hex	117875
٠ر ر	20.0, 7 20, 1 141160 1 107	1013

Appendix A

Door Knob Installation

The Door Knob components are included in a separate bag contained within the Miscellaneous Kit included with the firebox. Install the parts in the order shown in fig. 23. Phillips screwdriver required.

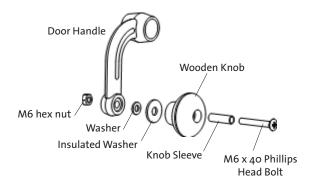


Figure 21. Door knob assembly.

Baffle Plate Removal

The baffle assembly is easily removable following these steps:

- The Secondary Air Tube must be removed before the cast iron baffles. Push up on the Left Baffle to disengage the Air Tube from the Locator Boss on the underside of the baffle. The air tube can then be slid to one side to disengage one end from the side manifold. The baffles will continue to be supported by the back ledge and the side manifolds.
- 2) Lift and remove the Right Baffle.
- 3) Lift and remove the Left Baffle.

Reassemble in the opposite order.

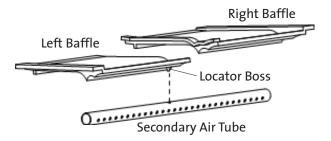


Figure 22. Baffle assembly.

Jøtul C 350 Winterport Warranty

This warranty policy applies to wood-burning products identified by Jøtul trade names, as set forth below.

A. Limited Lifetime Warranty - Parts Only:

Jøtul North America Inc. (JØTUL) warrants, to the original retail purchaser, that those baffle and air manifold components of the Jøtul Stove or Fireplace Insert specified above will be free of defects in material and workmanship for the life of the stove. This warranty is subject to the terms, exclusions and limitations set forth below.

B. Cast Iron, Enamel, and Steel Components:

Jøtul North America Inc. (JØTUL) warrants, to the original retail purchaser, that those components of the Jøtul Stove or Fireplace Insert specified above will be free of defects in material and workmanship for a period of five (5) years from the date of purchase. This warranty is subject to the terms, exclusions and limitations set forth in the following text.

C. Electrical Components (blowers, thermostatic switches):

JØTUL warrants, to the original retail purchaser, that those components of the Jøtul Stove or Fireplace Insert specified above will be free of defects in material and workmanship for a period of one (1) year from the date of purchase. This warranty is subject to the terms, exclusions, and limitations set forth in the following text

JØTUL will repair or replace (including parts & labor), at its option, any of the above components determined by JØTUL to be covered by this warranty. You must, at your own expense, arrange to deliver or ship the component to an authorized Jøtul dealer and arrange for pickup or delivery of the component after repairs have been made. If, upon inspection, JØTUL determines that the component is covered by this warranty, the repair or replacement will be made as set forth above. This warranty is not transferable and is extended only to, and is solely for the benefit of, the original retail purchaser of the Jøtul Stove or Fireplace Insert. This paragraph sets forth the sole remedy available under this warranty in the event of any defect in the Jøtul Stove or Fireplace Insert.

The warranty period for any replaced component will be the remaining unexpired portion of the warranty period for the original component. Please retain your dated sales receipt in your records as proof of purchase.

EXCLUSIONS AND LIMITATIONS

NOTICE: This warranty is void if installation or service is performed by someone other than an authorized installer or service agency, or if installation is not in conformance with the installation and operating instructions contained in this owners manual or local and/or national fire and building regulations. A listing of local authorized installers, service agencies and gas suppliers can be obtained from the National Fireplace Institute at http://www.nficertified.org/.

This warranty does not cover the following:

- Repair or replacement of parts that are subject to normal wear and tear during the warranty period or to parts that may require replacement in connection with normal maintenance. These parts include paint, gaskets, burn plates, firebricks, fire grates, ceramic insulation blankets or glass (glass is only warranted against thermal breakage).
- Damage due to incorrect installations not in conformance with the installation instructions contained in this owners manual or local and/or national fire and building regulations.
- 3) Damage, including damage to enamel surfaces, caused by improper operation, over-firing, and/or misuse. Improper operation, such as burning the stove with the ash door open, can damage the stove. Over-firing occurs when any part of the stove glows red. Over-firing can also be identified by warped plates, rust-colored cast iron, paint pigment that has turned dusty white, or bubbling, cracking and discoloration of the enamel finish. Misuse includes,

- without limitation, use that is not in conformance with the operating instructions contained in this owners manual.
- Damage due to, or repair of, rust. Use of stove-top steamers may cause rust.
- Damage due to service performed by an installer or service agency, unless otherwise agreed to in writing by JØTUL.
- 6) Damage caused by unauthorized modification, use or repair.
- 7) Costs incurred by travel time and/or loss of service.
- 8) Labor or other costs associated with the repair of components beyond the warranty period.
- 9) Damage incurred while the Jøtul Stove or Fireplace Insert is in transit.

IN NO EVENT SHALL JØTUL, ITS PARENT COMPANY, SHAREHOLDERS, AFFILIATES, OFFICERS, EMPLOYEES, AGENTS OR REPRESENTATIVES BE LIABLE OR RESPONSIBLE TO YOU FOR ANY SPECIAL, INDIRECT, INCIDENTAL, CONSEQUENTIAL, PUNITIVE OR OTHER SIMILAR DAMAGES, INCLUDING, BUT NOT LIMITED TO, LOST PROFITS, LOST SALES, INJURY TO PERSON OR PROPERTY, OR DAMAGES TO A STRUCTURE OR ITS CONTENTS, ARISING UNDER ANY THEORY OF LAW WHATSOEVER. ALL IMPLIED WARRANTIES, INCLUDING THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, OR OTHERWISE, ARE LIMITED IN DURATION TO THE LENGTH OF THIS WRITTEN WARRANTY. EXCEPT AS EXPRESSLY SET FORTH HEREIN, JØTUL MAKES NO ORAL, WRITTEN OR OTHER WARRANTY WITH RESPECT TO JØTUL OR SCAN STOVES OR FIREPLACES.

Some states do not allow the exclusion or limitation of incidental or consequential damages, or limitations on the length of implied warranties. Therefore, the above exclusions or limitations may not apply to you. This warranty gives you specific legal rights, and you may have other rights, which vary from state to state.

JØTUL reserves the right to discontinue, modify or change the materials used to produce the Jøtul Stove or Fireplace. JØTUL shall have the right to replace any defective component with substitute components determined by JØTUL to be of substantially equal quality and price.

The dollar value of JØTUL's liability for breach of this warranty shall be limited exclusively to the cost of furnishing a replacement component. JØTUL shall not in any event be liable for the cost of labor expended by others in connection with any defective component. Any costs or expenses beyond those expressly assumed by JØTUL under the terms of this warranty shall be the sole responsibility of the owner(s) of the Jøtul Stove or Fireplace Insert.

No dealer, distributor, or other person is authorized to modify, augment, or extend this limited warranty on behalf of JØTUL. NO MODIFICATION OR CHANGE TO THIS WARRANTY WILL BE EFFECTIVE UNLESS IT IS MADE IN A WRITTEN DOCUMENT MANUALLY SIGNED BY AN AUTHORIZED OFFICER OF JØTUL.

An authorized installer may have been provided with certain information related particularly to the Jøtul Stove or Fireplace Insert; however, no authorized installer or other person who may service the appliance is an agent of JØTUL. No inference should be made that JØTUL has tested, certified, or otherwise pronounced any person as qualified to install or service the appliance. JØTUL shall not be liable or otherwise responsible for any error or omission by a person installing or servicing a Jøtul Stove or Fireplace Insert.

If you believe your Jøtul or Fireplace Insert is defective, you should contact your nearest authorized Jøtul dealer, who will process a warranty claim. IN ORDER TO QUALIFY FOR WARRANTY COVERAGE, JØTUL MUST RECEIVE NOTICE OF A POSSIBLE DEFECT WITHIN SIXTY (60) DAYS OF THE DATE THE DEFECT IS FIRST DISCOVERED, OR REASONABLY COULD HAVE BEEN DISCOVERED.

This warranty is given by Jøtul North America, Inc., 55 Hutcherson Drive, Gorham, Maine 04038 USA

This appliance must be installed in conformance with local and national building regulations. It is important that the these instructions be carefully read and understood before beginning the installation. Jøtul pursues a policy of continual product development. Consequently, products may differ in specification, color or type of accessories from those illustrated or described in various publications.

Jøtul vise sans cesse a ameliorer ses produits. C'est pourquoi, il se reserve le droit de modifier les specifications, couleurs etequipement sans avis prelable.

Jøtul North America Inc.

55 Hutcherson Dr. Gorham, Maine 04038 USA

IOTUL

Jøtul ASA P.O. Box 1411 N-1602 Fredrikstad, Norway